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1. Valve Body Removal From Case (Figure 6 & Color Chart) A. Remove 13 (red) Accumulator Control Body Bolts. B. Remove The Main Control Body Assembly By Removing 16 (green) Bolts. NOTE: Do Not Remove The Two Lower-to-upper C 2th, 2024

## **By Mike Brown Interchanges For The E4OD And 4R100**

The Parts That Were Made For That Specific Unit, And Getting To Know Which Ones Will Work, And Which Ones Won't. That Could Be Easier Said Than Done, Especially On A Family Of Transmissions Such As The E4OD And The 4R100: Two Almost Identical Units That Have Gone Through Sever 1th, 2024

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Component Testing 4EAT-F, 4F27E, 4R44E, 4R55E, 5R55E/5R110W, 5R55N-S-W, AODE/4R70W, AX4N, AX4S, CD4E, E4OD/4R100 - Shift Solenoids, TCC Solenoid, Pressure Control Solenoid (EPC), TPS, TCM Test, Pressure Switches  
Ford/Lincoln/Mercury Component Location, Valve Body And Check-Ball Positioning

4EAT-F, 4F27E, 4R44E, 1th, 2024

### **4R100-HD2 Reprogramming Kit Tugger**

Line Mod Accum Valve SILVER 2. Install New Springs Into The 4th & 3rd Accumulator Pistons As Shown. 1. Accumulator Valve Body. Remove Line Mod Valve And Accum Valve. Drill Two .076 To .093 Holes Thru Casting At The "X's" It's Not Fussy. If It Has A Slot Here, No Need To Drill Holes. Page 3 4th 2nd Three ORANGE 5.Solenoid Pack. If Casting Has 3th, 2024

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Valve Line-up In The Converter Clutch Control Valve Bore. The Gasoline Applications All Have An "On-Off" Lock-up Solenoid And The 7.3L Diesel Applications All Have A Pulse Width Modulated (PWM) Lock-up Solenoid. This Changes The Converter Clutch Control Valve Line ... 1th, 2024

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4 SPEED OVERDRIVE BANDS Prefix Key: B = Borg Warner 1th, 2024

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Component Location, Valve Body And Check-Ball Positioning 4EAT-F, 4F27E, 4R44E,  
4R55E, 5R55E/5R110W, 5R55N-S-W, AODE/4R70W, AX4N, AX4S, CD4E, E4OD/4R100  
- Component Location/diagram, Valve-body Photo, 3th, 2024

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