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4. Install Tooling (B) Into The Camshaft Drive Gear For The Fuel Injection Pump. Turn Bolts (4) Evenly Until The Drive Gear Is Free Of The Shaft. Remove Tooling (B) 5. Remove The Plug From The Timing Hole In The Front Cover And Install A 5/16"-18 NC Bolt (5) 2 1/2 In. Long. The ... 1th, 2024

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