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Bearing Cap Material Steel Steel Nodular Iron Nodular Iron Steel Steel Recommended Max. Stroke 4.000" 4.250" 4.500" 4.500" – – Rear Crankshaft Seal Type 1-Piece2-Piece1-Piece 1-Piece 2-Piece Cam Bearing Design M-6261-R351 M-6261-R351 Std. Std. Roller Roller Common Journal Common Journal Dia. Cam Req'd. Dia. 1th, 2024

### OIL PANS P/N 302-20, 302-20BK, & 302-21

Oil Filter (AC Delco® PF64 Or Equivalent) Oil REMOVAL: 1. Remove The Oil Level Indicator Tube. 2. Remove The Bolt And The Left Rear Transmission Cover. 3. Remove The Starter Motor Assembly. 4. Remove The Engine Oil Cooler Adapter. 5. Remove The Bolt And Right Transmission Cover. 6. Disconnect The Engine Oil Level Sensor Electrical Connector. 4th, 2024

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### JULIA NOLLEN (C) 302.555.0000 \* (H) 302.555.0000 ...

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