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FANUC 0T & FANUC 0M COMMUNICATIONS PARAMETERS TVON = 0 ISO = 1 I/O = 0

(if Using Port 1), I/O = 2 (if Using Port 2) PWE = 1 TAPEF = 0 CNC Parameter Port 1 (M5) Port 2 (M74) 0002 1xxxxxx1 - - 0050 - - 1xxxxxx1 0038 01xxxxxx Xx01xxxx 0552 10 - - 0253 - - 10 Punching Procedure Punch NC Par 4th, 2024

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