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Info@inventcom.net Version: August 2019 V1.0 Page 7 Of 7 FIG 3: Fanuc 31i Model B Parameter Output A FIG 4: Fanuc 31i Model B Parameter Output B HSSB If Your Machine Has A PC That Is Connected To The Controller Via HSSB Or You Use HSSB Features Of 2th, 2024

FANUC COMMUNICATIONS PARAMETERS - CNC

Szerviz

FANUC 0T & FANUC 0M COMMUNICATIONS

PARAMETERS TVON = 0 ISO = 1 I/O = 0 (if Using Port

1), I/O = 2 (if Using Port 2) PWE = 1 TAPEF = 0 CNC

Parameter Port 1 (M5) Port 2 (M74) 0002 1xxxxxx1 - -

0050 - - 1xxxxxx1 0038 01xxxxxx Xx01xxxx 0552 10 -

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1-axis, 2-axis Overload Signal Is On. Refer To
Diagnosis Display No. 720 Or 721 For Details. 401
SERVO ALARM: 1, 2TH AXIS VRDY OFF 1-axis, 2-axis
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