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Chapter 10 Fundamentals Of Metal CastingAs Grain Size Decreases, The Strength And The Ductility Of The Cast Alloy Increase, Microporosity (interdendritic Shrinkage Voids) In The Casting Decreases, And The Tendency For The Casting To Crack (hot Tearing, See Fig. 10.12) During Solidification Decreases. 3th, 2024

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