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PLASTIC INJECTION MOLDING TOLERANCE GUIDE ABS/PC Blend 0.230 0.130

GPS 0.250 0.150 HDPE 0.250 0.150 LDPE 0.250 0.150 PA 0.250 0.150 PA, 30%GF  
0.150 0.100 PBT, 30% GF 0.150 0.100 PC 0.130 0.080 PC, 20% GF 0.130 0.080  
PMMA 0.250 0.150 POM 0.250 0.150 PP 0.250 0.150 PP, 20% Talc 0.250 0.150  
PPO/PPE 0.230 0.130 PPS, 30%GF 0.130 0.080 SAN 0.230 0.130 Precision Higher  
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Hytre(R) Injection Molding Guide  
Defects In The Molding Or Extrusion Occur If The Moisture Content Is Less Than 0.10%, The Maximum Moisture Specification For All Injection Molding Grades Of Hytre®. When Dry Polymer Is Subjected To 50% Relative Humidity, 0.10% Moisture Increase Occurs In About 2 Hr, Whereas At 100% Relative Humidity, It Occurs In Less Than 1 Hr (see Figure 5). Mar 4th, 2024.  
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Most Parts: • Lengths Less Than 3 Inches • Wall Thickness From 0.04 To 0.12 Inches • Weights Under 60 Grams • Volumes Of 100.000 > 100.000.000 Annually Part Consolidation Fig. 1 Illustrates The Conversion Of A Four Component Assembly Into One MIM Component. This Eliminates Three Assembly Steps And Related Costs, Plus Reduces Apr 2th, 2024

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