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6. Some Minor Grinding Is Required On The New Pump Body For Clearances (details Are In The Procedure). DIY PARTS LIST (coolant Filter Part Numbers Are At The Back Of The Document): The Water Pump - IH Part # 1831676C92 4 Gallons Of 100% Coolant CONCENTRATE, Or 8 Gallons Of 50/50 Mix. (3) Bolts, M8 X 1.25 X 30mm - IH Part # 1817958C1 Apr 4th, 2024

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