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Version: August 2019 V1.0 Page 7 Of 7 FIG 3: Fanuc 31i Model B Parameter Output A FIG 4: Fanuc 31i Model B Parameter Output B HSSB If Your Machine Has A PC That Is Connected To The Controller Via HSSB Or You Use HSSB Features Of 3th, 2024

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FANUC 0T & FANUC 0M COMMUNICATIONS PARAMETERS TVON = 0 ISO = 1 I/O = 0 (if Using Port 1), I/O = 2 (if Using Port 2)  
PWE = 1 TAPEF = 0 CNC Parameter Port 1 (M5) Port 2 (M74) 0002 1xxxxxx1 - - 0050 - - 1xxxxxx1 0038 01xxxxxx Xx01xxxx  
0552 10 - - 0253 - - 10 Punching Procedure Punch NC Par 1th, 2024

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(6) Servo Alarms Number Meaning Contents And Actions 400 SERVO ALARM: 1, 2TH AXIS OVERLOAD 1-axis, 2-axis Overload Signal Is On. Refer To Diagnosis Display No. 720 Or 721 For Details. 401 SERVO ALARM: 1, 2TH AXIS VRDY OFF 1-axis, 2-axis Servo Amplifier READY Signal (DRDY) Went Off. 402 SERVO ALARM: 3, 4TH AXIS OVERLOAD 3th, 2024

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The IRVision Advantage Vision Ready Robots FANUC Robotics' IRVision Is The first On-board Robotic Vision System, Making All R-J3iC Robots "Vision Ready." Simply Connect A Camera, And You're Ready To Take Advantage Of The Power Of Integrated Vision. IRVision's Unique Advantages Include: • Vision Process Executed From The Main Robot CPU File Size:

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