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MIG Flow Rate Chart - MIG Gas Waste & Weld Quality MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~ 40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~ 55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~ 65 CFH Notes Apr 1th, 2024 STICK WELDERS MIG FLUX-CORED WELDERS MIG Compact ... The Powertec® 255C Is A More Powerful Version, Still Capable Of Welding Thin Material But With The Extra Power Required For Light Fabrication Work. The Powertec® 305C Truly Is A Multi-purpose Model, Ideal For Both Thin Jun 1th, 2024 MiG-17 AND MiG-19 For A Catalogue Of All Osprey Publishing Titles Please Contact Us At: Osprey Direct UK, PO Box 140, Wellingborough, Northants NN8 4ZA, UK E-mail: Info@ospreydirect.co.uk Osprey Direct USA, C/o Motorbooks International, 729 Prospect Ave, PO Box 1, Osceola, WI 54020, USA E-mail: Info@ospreydirectusa.com Or Visit Our Website: Wwww.ospreypublishing.com May 3th, 2024.

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