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Of The Results By The Manual Tester. Test Cases Are Manually Created From The Requirements Or Specic Ations By The Developer And Basically Testing Is Considered As Another Activity Of Development. Following The Industrial Automation Standard ISA-62381 [1], Process Control Appli-cations Testing Is Done In Two Main Stages: Factory And 1th, 2024

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PLC BASED ELEVATOR CONTROL Page 6 AIMS AND OBJECTIVES OF THE WORK In Our Project Elevator Is Controlled By PLC. We Can Make The Hardware Model Of The Three Floor Elevator . This Elevator Is Operate By Using Of Dc Motor. PLC Is Gives The Command To The Relay. Relay Is Operate The Dc Motor In Forward Direction And Reverse Direction. 3th, 2024

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[4] L.A. Bryan, E.A. Bryan Programmable Controllers Theory And Implementation. Second Edition, 1997. Industrial Text Company. [5] Hugh Jack, Automating Manufacturing Systems With PLCs. 2007, Version 5.0. [6] A. Mader And H. Wuper, "Timed Automation Models For Simple Programmable Logic Controllers," In Proc. 11th 1th, 2024

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