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Of The Results By The Manual Tester. Test Cases Are Manually Created From The Requirements Or Specic Ations By The Developer And Basically Testing Is Considered As Another Activity Of Development. Following The Industrial Automation Standard ISA-62381 [1], Process Control Applications Testing Is Done In Two Main Stages: Factory And 1th, 2024

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[4] L.A. Bryan, E.A. Bryan Programmable Controllers Theory And Implementation. Second Edition, 1997. Industrial Text Company. [5] Hugh Jack, Automating Manufacturing Systems With PLCs. 2007, Version 5.0. [6] A. Mader And H. Wuper, "Timed Automation Models For Simple Programmable Logic Controllers," In Proc. 11th 1th, 2024

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