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1. Remove The 20 Oil Pan Bolts (23).
2. Remove The Oil Pan (24).
3. Remove The Oil Pan Gasket (25).
4. Use A Screwdriver In Order To Pry The Oil Filter Assembly (100) Out Of The Case. Do Not Damage The Case Sealing Surface.
5. Use A Small Screwdriver In Order To Pry The Oil Filter Seal A 2th, 2024

## **Disassembly / Reassembly Procedure**

5 (3) (3) The Valve Seal 34 Comes Up Together With The Cushion Valve ASSY, As The Cushion Plug □ Is Loosened. Disconnect The Valve Seal 34. ( $\phi 32$  To 100) In The Case Of A Cylinder With The Bore Of  $\phi 125$  Or Larger, The Valve Seal Remains In The Cover 1th, 2024

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CLEANING. Clean All Metal Parts With A Nonflammable Solvent (barsol Or Mineral Spirits). Wash All Rubber Parts With Soap (Ivory-soft Flakes) And Water. Rinse Thoroughly And Dry Parts With Clean, Dry, Compressed Air. INSPECTION AND REPAIR. Inspect And Lubricate All O-Ring Seals With Dow Cor 1th, 2024

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Overhauling The Oil Pump - Always Fit A New One When An Engine Is Rebuilt. Before Beginning The Engine Overhaul, Read Through The Entire Procedure To Familiarise Yourself With The Scope And Requirements Of The Job. Overhauling An Engine Isn't Difficult If You Follow All Of The Instructions Carefully, Have The Necessary Tools And Equipment And 4th, 2024

## **ENGINE OVERHAUL PROCEDURES - GENERAL INFORMATION**

Engine Components Must Be Inspected To Meet Manufacturer's Specifications And Tolerances During Overhaul. Proper Dimensions And Tolerances Must Be Met To Obtain Proper Performance And Maximum Engine Life. Micrometers, Depth Gauges And Dial Indicator Are Used For Checking Tolerances During Engine Overhaul. Magnaflux, Magnaglo, Dye- 2th, 2024

### **Procedures Of Engine Overhaul - Goldairhealthtourism.com**

Engine Overhauling & Rebuild, Episode #2 The Procedure Of Decarbonising An Engine Is As Follows: (1) Remove The Cylinder Head And Clean With Paraffin (2) Remove The Gasket And Check For Scratches, Indentation And Other Defects. (if Necessary Use A Spare 2th, 2024

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