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A. American Society Of Testing And Materials(ASTM) 1. ASTM C1071 2. ASTM C916 3. ASTM G21 4. ASTM G22 5. ASTM C423 6. ASTM C 518 B. National Fire Protection Association (NFPA) 1. NFPA 90A 2. NFPA 90B 3. NFPA 259 C. Sheet Metal And Air Conditioning Contractor™'s National Association (3th, 2024

Duct Fabrication Specifications Duct Construction

Notes: 1. Tdc Duct Constructed Per Smacna Standards-first Edition 1995 2. Duct Fabricated Using Pittsburg Seams. 3. All Duct Stiffened By Machine Formed Beads Spaced At 12" O.c. 4. Duct Work To Be Sealed Per Smacna Hvac Table 1-2 5. Tdc Cnt-jnt-co 2th, 2024

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Flat Oval Construction Flat Oval Is For Positive Pressure Applications Only. See Sheet Metal Connectors, Inc. Recommended Size And Gauge Chart Below. MAJOR DIMENSION SPIRAL SEAM DUCT LONGITUDINAL SEAM GAUGES OF FITTINGS DUCT WIDTH GAUGE DUCT GAUGE To 24" 24 20 20 26" To 36" 22 20 20 38" To 48" 22 18 18 50" To 60" 20 18 18 2th, 2024

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- The Sizing Chart Is Designed For Estimating The Airflow In An "average" System.
- The Chart Assumes The Blower Motor And Total Effective Length Of The Duct System To Be Adequate For A .1 Friction Rate.
- The Chart Should Not Be Used To Design Complete Duct Systems.
- To Insure Proper Distribution Of Air, Volume Dampers Must Be Used 2th, 2024

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Leakage Evaluation For Supply Duct In Figure 8-1, Page 8-4 Of The SMACNA HVAC Duct Design Manual. 8000 Cfm Fan ½" Wg Duct Construction Class 320 L.f. Of Duct 2,074 Ft 2 Duct. 6.3 Ft 2 Duct Per L.f. Of Duct. B.3 LEAKAGE ANALYSIS. Unsealed Duct At ½" Static Pressure. At ½" S.p. On Class 1th, 2024

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