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A. American Society Of Testing And Materials (ASTM) 1. ASTM C1071 2. ASTM C916 3. ASTM G21 4. ASTM G22 5. ASTM C423 6. ASTM C 518 B. National Fire Protection Association (NFPA) 1. NFPA 90A 2. NFPA 90B 3. NFPA 259 C. Sheet Metal And Air Conditioning Contractor™s National Association (1th, 2024

## **Duct Fabrication Specifications Duct Construction**

Notes: 1. Tdc Duct Constructed Per Smacna Standardsfirst Edition 1995 2. Duct Fabricated Using Pittsburg Seams. 3. All Duct Stiffened By Machine Formed Beads Spaced At 12" O.c. 4. Duct Work To Be Sealed Per Smacna Hvac Table 1-2 5. Tdc Cnt-int-co 1th, 2024

### **HVAC Duct Air Leakage 9-12-19 - SMACNA**

Surface Area = 20 Ft X 2 X (8/12 + 8/12) Ft = 53.3 Ft2 Leakage =  $10.7 \times 53.3/100 = 5.7 \text{ Cfm A Very Low}$ Amount, Even Though Its Unsealed. Now If The Low-pressure Duct Work Has A Leakage Class Of 4 For

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